

Receiving Report

Date: 15-11-04

Batch No: 133541

Supplier: Haskins

Dart P/O: 30300

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC18 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

SP

Production/Admin:

Date _____

Received/Costing _____

Initial _____

Location _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30300**

Purchase Order Date 10/28/2015

PO Print Date 10/29/2015

Page Number 2 of 5

Order From :

VC-HAS001

Ship To : DART AEROSPACE LTD

HASKINS INDUSTRIAL
5-52 ANTARES DRIVE
NEPEAN, ON K2E 7Z1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613 723 8800

Ship To Contact

Ship To Phone

Ship Via:

Dicom

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$79.70

Deliver To: CNC

4 71500-30

✓ A012 21/64 JOBBER
DRILL PTD-0572009

11/3/2015

10.00 ✓

\$4.77 \$47.70

Each

Yes

11/3/2015

Line Total: \$47.70

Deliver To: CNC

5 71500-30

BD568110 .8110 HSS
CHK REAMER

11/11/2015

1.00

\$97.05 \$97.05

Each

Yes

11/11/2015

Line Total: \$97.05

Deliver To: CNC

6 71500-30

NG 1"-12 UNF 2B D/E
PLUG GAUGE

11/6/2015

1.00 ✓

\$221.00 \$221.00

Each

Yes

11/6/2015

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note:

10/29/2015

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1259455.00

Order Date 10/29/15

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST WOG	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	30300	10/30/15	1259455.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
1		1 EA	0	1 PTS1X1	BD568110 .8110 HSS CHK REAMER
2		1 EA	1	1X1 Q#13332	NG 1"-12 UNF 2B D/E PLUG GAUGE

SP 15-11-04

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL PACK DATE 11/3/15
Printed on 2015-11-03 at 9:53



Northern Gauge Inc.

400 - 280 Portage Close, Sherwood Park,
Alberta, Canada, T8H 2R6
Phone - 780.628.0844. Fax : 780.401.3326

Certificate No. : SC/ 30595

Start Date :

Date of Mfg.: 12.08.2015

Due Date :

Certificate of Calibration

SIZE : 1" 8 UNC 2B

(THREAD PLUG GAUGE)

SPEC. : ANSI B1.2.1983

Main Instruments used for Calibration

1. Length Measuring Machine Make Trimos, Sr. No. 1483, Range 0 - 1000mm, Uncertainty of measurement ± 0.0003 mm, NPL N.D.
Calibration Certificate No. 15040002/D5.02/C-024 dt. 15.04.2015, Valid up to dt. 15.04.2017
2. Carbide Gauge Blocks Inspection Grade Sr. No. 3766, NPL Traceability thro'
Carbide Block supplier Mikronix, Uncertainty of measurement ± 0.0002 mm,
NPL N.D. vide their Certificate No. SG/13/102 dtd. 21.12.2013, Valid upto dt. 21.12.2015.
3. Profile Projector, Pexit Model No. 073145274, Uncertainty of measurement $\pm 0.02^\circ$
NPL N.D. Calibration Certificate No. 15040002/D5.02/C-022 dt. 15.04.2015, Valid up to dt. 15.04.2017
4. Measuring Pins used 0.07217"

	SPECIFIED DIMENSIONS	OBSERVED DIMENSIONS
<u>GO PLUG</u>		SR. NO. CL-1884
MAJOR DIA.	1.0000" + 0.0007"	1.0006" / 1.0006" / 1.0006"
PITCH DIA.	0.9188" + 0.0004"	0.9191" / 0.9191" / 0.9191"
FLANK ANGLE	30° \pm 5'	29°55' / 30°02'
PITCH TOLERANCE	± 0.0004 "	+ 0.0002"
HARDNESS	57 to 62 RC	60 RC
<u>NOGO PLUG</u>		SR. NO. CM-3621
MAJOR DIA.	0.9817" - 0.0007"	0.9814" / 0.9814"
PITCH DIA.	0.9276" - 0.0004"	0.9276" / 0.9276"
FLANK ANGLE	30° \pm 5'	29°57' / 30°02'
PITCH TOLERANCE	± 0.0004 "	+ 0.0002"
HARDNESS	57 to 62 RC	60 RC

* Measurements are carried out at 20° C \pm 1°C, Humidity 50 \pm 10 RH, Humidity 50 \pm 10 RH

Measurements performed by

S.P. Waphare
S.P. Waphare

Approved by

J.B. Chattar
J.B. Chattar